POLY-FLEX LINER SPECIFICATIONS

INHERENT PROPERTIES OF POLYETHYLENE LINERS

The properties listed in the table below are primarily inherent on the resin type used to produce the liner or are directly proportional to the thickness of the liner and less dependent on the manufacturing method. Therefore, these properties will not change from roll to roll or even lot to lot. Hence, they should not be included as part of routine quality control testing. The exception to this is Oxidative Induction Time. This test is a measurement of the amount of anti-oxidant added to the resin to produce the finished sheet. This test can function both as a performance test and a quality control test. As a quality control test it is desirable to run the test at high temperatures to keep the test duration short. This test is routinely run at the time of manufacture. As a performance test it is desirable to run the test at lower temperatures. Testing at lower temperatures cannot be done for quality control purposes.

The information given below is based on nominal values. Individual test results may vary from these values depending upon the reproducibility of the test.

NOMINAL PROPERTIES

TEST DESCRIPTION	TEST METHOD	UNITS	HDPE	LLDPE
Modulus of Elasticity	ASTM D 6693	lb/in^2	110,000	45,000
Secant Modulus	ASTM D 5323	lb/in^2	60,000	45,000
Volatile Loss	ASTM D 1203	%	0.1	0.1
Dimensional Stability	ASTM D 1204	%	+/- 0.5	+/- 1.0
Water Absorption (24 hr @ 23 °C)	ASTM D 570	% change	0.1	0.1
Coefficient of Linear Thermal Expansion	ASTM D 696	(cm/cm • °c)	1.2×10^{-4}	1.4×10^{-4}
Moisture Vapor Transmission Rate (100 °F and 100% relative humidity)	ASTM E 96	$g/m^2 \cdot day$ 100 mil	0.17	—
		80 mil	0.20	0.25
		60 mil	0.26	0.33
		40 mil	0.39	0.45
		30 mil	0.50	0.57
Low Temperature Brittleness	ASTM D 746	°F	<-112	<-112
Oxidative Induction Time	ASTM D 3895	minutes @ 200 °C	100	100
		minutes @ 150 °C	2000	2000
Multi-Axial Tension	ASTM D 5617	stress, lb/in^2	2200	1500
		strain, %	18	40+
Melt Index	ASTM D 1238	g/10 minutes	0.20	0.20